

RAZORWELD

JRW230di



MIG
GAS & GASLESS



AC/DC TIG
TIG WELD STEELS
& ALUMINUM



STICK



3 YEAR
PRODUCT
WARRANTY

DUAL VOLTAGE
DUAL GAS INPUT
SMART FAN
GENERATOR READY



**SYNERGIC
PROGRAMS**



**LCD
SCREEN**



**FOOT PEDAL
READY**



**POWER FACTOR
CORRECTION**



**SPOOL GUN
READY**

The new **RAZORWELD 230di** 4-in-1 is here. As the latest and greatest addition to our RAZOR digital line, this machine is equipped for MIG, High-Frequency AC & DC TIG, Pulse TIG and **STICK**. No matter what you have planned, the **RAZORWELD 230di** is up to the task.

TECHNICAL DATA	
SKU	JRW230di
PRIMARY INPUT VOLTAGE	110/220V Single Phase
SUPPLY PLUG	6-50 NEMA
IEFF (A)	16
RATED OUTPUT	35% @ 230A (TIG)
PROTECTION CLASS	IP21
INSULATION CLASS	H
MINIMUM GENERATOR (kVA)	10
DINSE CONNECTOR	35/50
STANDARD	CSA/CAN
WELDS	MILD STEEL, STAINLESS STEEL, CAST IRON, SILICON BRONZE, ALUMINUM, COPPER
WARRANTY (YEARS)	3

SIZE & WEIGHT	
DIMENSIONS (inch)	26" x 8.5" x 13"
WEIGHT (pound)	44 lbs (Machine Only)

MIG SPECIFICATIONS (230V)	
MIG WELDING CURRENT RANGE	25 - 230A
MIG DUTY CYCLE	25% @ 230A
MIG WIRE SIZE RANGE	0.023 - 0.045
MIG WIRE SPOOL SIZE	11 Pound
MIG WELDING THICKNESS RANGE	3/64" - 7/16"
DRIVE ROLLER SIZE	30/22

TIG SPECIFICATIONS (230V)	
TIG FUNCTION TYPE	AC/DC High Frequency
TIG WELDING CURRENT RANGE	10 - 230A
TIG DUTY CYCLE @ 105F	35% @ 230A, 60% @ 175A, 100% @ 136A
TIG WELDING THICKNESS RANGE	3/64" - 5/16"

STICK SPECIFICATIONS (230V)	
STICK WELDING CURRENT RANGE	10 - 200A
STICK DUTY CYCLE @ 105F	25% @ 200A, 60% @ 130A, 100% @ 100A
STICK ELECTRODE RANGE	3/32" - 5/32"
STICK WELDING THICKNESS RANGE	5/64" - 1/2"



JASIC TECHNOLOGIES AMERICA INC
25503 74TH AVE S KENT WA 98032

WWW.RAZORWELD.COM